

GHS COMPLIANT SAFETY DATA SHEET

TO COMPLY WITH OSHA HAZARD COMMUNICATION STANDARD 29 CFR.1910.1200
& THE GLOBALLY HARMONIZED SYSTEM OF CLASSIFICATION AND LABELLING OF CHEMICALS

SECTION 1: IDENTIFICATION

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| PRODUCT NAME | Lumicryl® 2382 |
| MFR.'S CODE ID/SYNONYMS | Lumicryl® 2382 |
| CAS NUMBER | Mixture (see Sections 3 or 8) |
| PRODUCT USE | Resin solution for coatings |
| RESTRICTIONS ON USE | For industrial use only |
| MANUFACTURER/SUPPLIER | Estron Chemical, Inc. |
| ADDRESS | 807 North Main Street, Calvert City, KY 42029 USA |
| GENERAL INFORMATION | (270) 395-4195 |
| EMERGENCY TELEPHONE | CHEMTREC (800) 424-9300 |



SECTION 2: HAZARDS IDENTIFICATION

Signal Word: *Warning*

GHS Classification

| Physical | Health | Environmental |
|--------------------------------|--|---|
| Flammable Liquids – Category 3 | Skin Corrosion/Irritation – Category 2 Eye Damage/Irritation – Category 2A Specific Target Organ Toxicity, Single Exposure (Central Nervous System) – Category 3 | Hazardous to the Aquatic Environment, Acute Hazard – Category 3 |

GHS Label

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| <p>Symbols: Flame  Exclamation Mark </p> | |
| <p>Hazard Statements H226: Flammable liquid and vapour H315: Causes skin irritation H319: Causes serious eye irritation H336: May cause drowsiness or dizziness H412: Harmful to aquatic life</p> | <p>Precautionary Statements <i>Prevention</i> P210: Keep away from heat/sparks/open flames/hot surfaces – No smoking. P233: Keep container tightly closed. P240: Ground/bond container and receiving equipment. P241: Use explosion-proof electrical/ventilating/light/equipment. P242: Use only non-sparking tools. P243: Take precautionary measures against static discharge. P261: Avoid breathing dust/fume/gas/mist/vapours/spray. P264: Wash exposed skin thoroughly after handling. P271: Use only outdoors or in a well-ventilated area. P273: Avoid release to the environment. P280: Wear protective gloves/protective clothing/eye protection/face protection. <i>Response</i> P302+352: IF ON SKIN: Wash with plenty of soap and water. P303+361+353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.</p> |

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| | <p>P304+340+312: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.</p> <p>P305+351+338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing.</p> <p>P321: Specific treatment (see supplemental first aid instructions on this label)</p> <p>P332+313: If skin irritation occurs: Get medical advice/attention.</p> <p>P337+313: If eye irritation persists get medical advice/attention.</p> <p>P362+P364: Take off immediately all contaminated clothing and wash it before reuse.</p> <p>P370+378: In case of fire: Use foam, dry chemical powder, carbon dioxide or water fog to extinguish.</p> <p><i>Storage</i></p> <p>P403+233+235: Store in a well ventilated place. Keep container tightly closed. Keep cool.</p> <p>P405: Store locked up.</p> <p><i>Disposal</i></p> <p>P501: Dispose of contents/container to an authorized hazardous waste handler.</p> |
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HAZARDS NOT OTHERWISE CLASSIFIED: None identified.

SECTION 3: COMPOSITION/ INFORMATION ON INGREDIENTS

| HAZARDOUS INGREDIENTS | CAS # | % | CLASSIFICATION | H CODES |
|------------------------------|--------------|----------|---|--------------------------------------|
| n-Butyl Acetate | 123-86-4 | 30 - 40 | Flammable Liquids – Category 3 Skin Corrosion/Irritation – Category 2 Eye Damage/Irritation – Category 2A Specific Target Organ Toxicity, Single Exposure (Central Nervous System) – Category 3 Hazardous to the Aquatic Environment, Acute Hazard – Category 3 | H226 H315 H319 H336 H412 |

(See Section 8 for Exposure Limits)

| NON-HAZARDOUS INGREDIENTS | CAS # | % |
|----------------------------------|--------------|----------|
| Acrylic Polymers | Proprietary | 60 - 70 |

SECTION 4: FIRST-AID MEASURES

SYMPTOMS OF EXPOSURE

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| ACUTE | Drowsiness or dizziness. Temporary mild skin or eye irritation. Nausea. |
| DELAYED | Stinging, tearing, redness and swelling of the eyes. Redness or burning of the skin. Headache. Nausea. Unconsciousness. |

INHALATION If inhaled, remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. If breathing is labored or with coughing, give 100% supplemental oxygen. If not breathing begin artificial respiration and get medical aid.

SKIN CONTACT Causes skin irritation. Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash thoroughly with soap and water. If skin irritation persists, consult a doctor.

EYE CONTACT Causes serious eye irritation. Wash exposed skin thoroughly after handling. Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing. If eye irritation persists, get medical advice/attention.

INGESTION Do not induce vomiting unless directed by medical personnel. If ingested, seek medical attention.

SPECIFIC TREATMENT No other specific treatments are known or have been identified.

SECTION 5: FIRE FIGHTING MEASURES

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| FLAMMABILITY CLASSIFICATION | Flammable Liquid Class IC |
| FLAMMABLE LIMITS | LEL: 1.7 %, by volume of solvent. UEL: 7.6 %, by volume of solvent. |
| HAZARDOUS COMBUSTION PRODUCTS | Carbon Dioxide, Carbon Monoxide, Oxides of Nitrogen and Sulfur. |
| EXTINGUISHING MEDIA | Dry Chemical, Foam, CO ₂ , Water Fog |
| UNUSUAL FIRE AND EXPLOSION HAZARDS | Solvent vapors may travel in the work place. Since even residual amounts can ignite explosively, ensure all ignition sources are removed from the area. Solid stream of water may spread fire. Caustic soda may induce vigorous polymerization of the resinous material at temperatures around 200 °C. |
| SPECIAL FIRE FIGHTING PROCEDURES | Wear self-contained breathing apparatus and protective suit when fighting fire. Solid streams of water may spread the fire. |
| SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE FIGHTERS | As in any fire, wear self-contained positive-pressure breathing apparatus, (MSHA/NIOSH approved or equivalent) and full (Bunker) protective gear. |

SECTION 6: ACCIDENTAL RELEASE MEASURES

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| PERSONAL PRECAUTIONS | Avoid contact with skin, eyes and clothing. Ensure adequate ventilation. |
| PROTECTIVE EQUIPMENT | See Personal Protective Equipment in Section 8. |
| EMERGENCY PROCEDURES | Avoid unnecessary exposure to bystanders, prevent contact with open flames or high heat sources. Isolate the area and eliminate all ignition sources. Ground and bond all containers and handling equipment. Pump with explosion-proof equipment. |
| ENVIRONMENTAL PRECAUTIONS | Obey relevant local, state, provincial and federal laws and regulations. Do not allow the product to enter public drainage systems or open water courses. |
| METHODS AND MATERIALS FOR CLEANING UP | Absorb the product onto vermiculite, floor absorbent or other absorbent materials, such as dry-lime, sand, or soda ash. Sweep or scoop into a suitable container for disposal. Ventilate area and wash spill site after material pickup is complete. |

SECTION 7: HANDLING AND STORAGE

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| PRECAUTIONS FOR SAFE HANDLING | <p>Avoid contact with the eyes, skin and clothing. Wash thoroughly after handling. Avoid breathing vapors. Use with adequate ventilation. Ground and bond all containers and handling equipment. Handle in accordance with good industrial hygiene and safety practice. Take precautionary measures against static discharges. Emptied containers may still be hazardous. Do not cut, drill, grind, weld or perform similar actions on or near empty containers.</p> <p>Wear appropriate protective equipment when handling this material (See Section 8). At room temperature, this product has a pourable viscosity. Therefore, material transfer and processing does not necessitate heating. However, under certain conditions, such as cold temperatures, the viscosity may increase and this product may require heating to facilitate handling. To facilitate product transfer from original container, product may be heated to 40 °C/104 °F for not more than 24 hours. Do NOT use localized heat sources such as band heaters to heat/melt product. Do NOT use steam. Hot boxes or hot rooms are recommended for uniform heating/melting of material. The hot box or hot room should be set at a maximum temperature of 40 °C/104 °F. Do not overheat--this may compromise product quality and/or result in an uncontrolled polymerization. If product freezes, heat as indicated above and mix gently to redistribute the inhibitor. Product should be consumed in its entirety after heating/melting—DO NOT subject to multiple "re-heats" which may affect product quality or result in product degradation.</p> |
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CONDITIONS FOR SAFE STORAGE

This material contains an inhibitor, MEHQ, which in the presence of air enhances shelf life stability. If stored under the recommended conditions (65-75 °F), the shelf life of this product is at least 6 months from receipt for optimum product performance.

Store in cool, dry, well-ventilated areas. Keep containers closed. Do not store near extreme heat, open flame or sources of ignition.

This material contains an aerobic inhibitor that in the presence of air enhances shelf life stability. Store unopened containers of this product at or below 25°C away from direct sunlight, ignition sources, and heat sources. Properly stored material can be expected to have a useful shelf life of at least 6 months. Unexpected or uncontrolled temperature excursions during shipping, transit storage, and final storage may adversely affect useful shelf life and is beyond the manufacturers control or responsibility.

This product can polymerize prematurely under improper storage conditions. Therefore, store this product in tightly closed containers in a properly vented storage area away from heat, sparks, open flame, strong oxidizers, radiation, direct sunlight, and materials which may generate free radicals (e.g. initiators). Prevent moisture exposure and contamination by foreign materials. Use only non-sparking tools and limit storage time. Store containers at temperatures below 25 °C.

Store all products in epoxy-phenolic lined carbon steel, stainless steel or polyethylene lined drums or glass containers. The following steps are further recommendation to prevent premature polymerization.

- maintain a head of airspace in storage containers to support the oxygen requirements of the inhibitors, do not blanket with inert gases
- avoid contact with contaminants such as iron and copper (which can initiate polymerization)
- check inhibitor levels periodically

Product is packaged with inhibitor(s). Unless inhibited, product can polymerize, raising temperature and pressure which could result in possible catastrophic container rupture. Check inhibitor content periodically, adding to bulk material if needed. In addition, the product's inhibitor(s) require the presence of dissolved oxygen. Maintain, at a minimum, the original headspace in the product container and do not blanket or mix with oxygen-free gas as it renders inhibitor ineffective. Ensure air space (oxygen) is present during product heating/melting.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

| INGREDIENTS | CAS # | % | ACGIH TLV | OSHA PEL |
|------------------|-------------|---------|-------------------------|-------------------------|
| Acrylic Polymers | Proprietary | 60 - 70 | <i>None established</i> | <i>None established</i> |
| n-Butyl Acetate | 123-86-4 | 30 - 40 | 150 ppm | 150 ppm |

APPROPRIATE ENGINEERING CONTROLS Showers, eyewash stations and explosion-proof ventilation systems.

PERSONAL PROTECTIVE EQUIPMENT

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| EYE/FACE | Chemical splash goggles or face shield. |
| SKIN | Wear resistant gloves (consult you safety equipment supplier) and impervious protective clothing as appropriate to prevent skin contact. |
| RESPIRATORY | An appropriate NIOSH approved respirator where exposure limits are exceeded. |
| HYGIENE MEASURES | Handle in accordance with good industrial hygiene and safety practices. When using, do not eat, drink or smoke. Wash face and hands before breaks and at the end of work. Wash contaminated clothing before re-use. |

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

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| APPEARANCE | Clear liquid | ODOR | Strong, esteric |
| ODOR THRESHOLD | No test data available | pH | No test data available |
| MELTING POINT | No test data available | BOILING POINT/RANGE | 124 °C @ 760 mmHg |
| FLASH POINT | TCC, 77°F (26°C) | EVAPORATION RATE | 1 (n-Butyl Acetate) |
| FLAMMABILITY | Flammable Liquid Class IC | | |
| FLAMMABLE LIMITS | LOWER 1.7 %, by volume of solvent | UPPER 7.6 %, by volume of solvent | |
| VAPOR PRESSURE | 8.4 mmHg @ 20 °C | VAPOR DENSITY | 4 (Air = 1) |

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| RELATIVE DENSITY | 1.04 @ 25° C | SOLUBILITY IN H ₂ O | <i>Solvent</i> – 0.68% @ 20 °C <i>Polymers</i> - Nil |
| PARTITION COEFFICIENT (n-octanol/water) | No test data available | AUTOIGNITION TEMPERATURE | 407 °C (762 °F) |
| DECOMPOSITION TEMPERATURE | > 250 °C (Polymer) | VISCOSITY | 750 - 1000 cps |
| % VOLATILE | 30 – 40% | SOFTENING POINT | No test data available |

SECTION 10: STABILITY AND REACTIVITY

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| REACTIVITY | This product does not pose a significant reactivity hazard when stored appropriately (see Section 7). |
| STABILITY | This product is stable when stored appropriately, although drums of this product may build pressure during shipment or during storage after receipt (see Section 7 for more details regarding handling and storage). |
| CONDITIONS TO AVOID | All ignition sources, heat and open flames. |
| INCOMPATIBLE PRODUCTS | Strong oxidizers and caustic soda. |
| HAZARDOUS DECOMPOSITION PRODUCTS | Carbon Dioxide, Carbon Monoxide, Oxides of Nitrogen and Sulfur. |
| POSSIBILITY OF HAZARDOUS REACTIONS | Will not occur |

SECTION 11: TOXICOLOGICAL INFORMATION

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| SYMPTOMS OF EXPOSURE | | | | |
| ACUTE | Drowsiness or dizziness. Temporary mild skin or eye irritation. Nausea. | | | |
| DELAYED | Stinging, tearing, redness and swelling of the eyes. Redness or burning of the skin. Headache. Nausea. Unconsciousness. | | | |
| ACUTE TOXICITY | | | | |
| INHALATION | Harmful if inhaled. May cause drowsiness or dizziness. | | | |
| SKIN | Causes skin irritation. | | | |
| EYES | Causes serious eye irritation. | | | |
| INGESTION | Harmful if swallowed – may enter lungs if swallowed or vomited. | | | |
| INHALATION TOXICITY | LC ₅₀ Rat | Butyl Acetate Polymers | 390 mg/l, 4 h. Not established | |
| DERMAL TOXICITY | LD ₅₀ Rabbit | Butyl Acetate Polymers | >17600 mg/kg Not established | |
| SKIN IRRITATION | Draize, Rabbit, 24 hours | Butyl Acetate | 500 mg/m ³ | Moderate |
| EYE IRRITATION | Human Draize, Rabbit, 24 hours | Butyl Acetate Butyl Acetate | 300 ppm 100 mg | Moderate Moderate |
| ORAL TOXICITY | LD ₅₀ Rat | Butyl Acetate Polymers | >10000 mg/kg Not established | |
| SENSITIZATION | Draize, Rabbit | | No data available | |
| CHRONIC EFFECTS | | | | |
| CARCINOGENICITY | | Not listed as a carcinogen by ACGIH, IARC, NTP, or CA Prop 65 | | |
| MUTAGENIC EFFECTS | | None known | | |
| REPRODUCTIVE TOXICITY | | None known | | |
| TARGET ORGAN EFFECTS | | Narcotic Effects (Inhalation) | | |

SECTION 15: REGULATORY INFORMATION

The components in this product are either listed or exempt from listing due to polymer exemption criteria for the following chemical listing inventories as indicated by an "X":

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| AICS | Australian Inventory of Chemical Substances | X |
| DSL | Canadian Domestic Substances List | X |
| ECL | Korean Existing Chemicals List | |
| ECN | Taiwan Chemical Substances List | |
| ELINCS | European List of Notified Chemical Substances | |
| ENCS | Japanese Existing and New Chemical Substances | |
| IECSC | Inventory of Existing Chemical Substances in China | |
| ISRAEL | Proposed Israel Hazardous Substances List | |
| NDSL | Canadian Non-Domestic Substances List | |
| NZIoC | New Zealand Inventory of Chemicals | X |
| PICCS | Philippines Inventory of Chemicals and Chemical Substances | |
| SWISS | Giftelist 1 and Inventory of Notified New Substances | |
| TSCA | US Toxic Substances Control Act | X |

INTERNATIONAL REGULATIONS

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|---------------|--|
| EU REGULATION | (EC) No. 1907/2006 (REACH) Annex XIV - List of substances subject to authorization, <i>Substances of Very High Concern</i> : This product does not contain any SVHC listed substances. |
| EINECS | All of the components of this product are included on the European Inventory of Existing Commercial Chemical Substances. |
| C.D. 96/82/EC | Council Directive 96/82/EC, Annex I not mentioned by name. With regard to possibly appropriate decomposition products see Chapter 10. |

FEDERAL REGULATIONS

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| SARA 313 | This product does not contain any chemicals which are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). |
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SARA Section 311/312 (40 CFR 370) Hazard Categories

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| Acute Health Hazard | Yes |
| Chronic Health Hazard | No |
| Fire Hazard | Yes |
| Pressure Hazard | No |
| Reactivity Hazard | No |

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| CERCLA | This product, as supplied, contains substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional or state level pertaining to releases of this product. |
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n-Butyl Acetate (123-86-4): 5000 lb final RQ; 2270 kg final RQ.

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| CLEAN WATER ACT | This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42). |
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| CLEAN AIR ACT | This product does not contain any substances regulated as hazardous air pollutants (HAPS under Section 112 of the Clean Air Act Amendments of 1990. |
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| OTHER FEDERAL | None known |
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U.S. STATE REGULATIONS

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| RIGHT TO KNOW | The Listing requirements of the Right to Know (RTK) legislation varies by state. All information for NJ, PA, MA and other states can be derived from the listing of hazardous and non-hazardous components in Sections 2 and 15 of this Safety Data Sheet. |
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| CALIFORNIA PROP 65 | This product may contain trace quantities of a substance(s) (<i>styrene</i>) known to the state of California to cause cancer and/or reproductive toxicity. |
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SECTION 16: OTHER INFORMATION

DISCLAIMER This product is intended for industrial use only and should be used in accordance with the manufacturer's recommendations. Some of the information presented and conclusions drawn herein are from sources other than direct test data on the product itself. The information in this SDS was obtained from sources which we believe are reliable. However, the information is provided without any warranty, express or implied, regarding its correctness. The conditions or methods of handling, storage, use and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product. This SDS was prepared and is to be used only for this product. If the product is used as a component in another product, this SDS information may not be applicable. This SDS has been prepared in accordance with the requirements of the OSHA Hazard Communication Standard (29 CFR 1910.1200).

DATE OF REVISION December 19, 2016, *replaces March 4, 2016 version*

REASON FOR REVISION Added Skin and Eye Corrosion hazards information to Sections 2, 3, 4 and 11. Updated exposure limits for butyl acetate in Section 8. Added styrene warning to Prop 65 in Section 15.

SDS PREPARED BY Glen Pearson

SDS APPROVED BY Robert Auerbach