

**RESIFLOW<sup>®</sup> L-65F  
FLOW CONTROL AGENT  
FOR THE COATINGS INDUSTRY**

[www.estron.com](http://www.estron.com)



THE EDGE OF INNOVATION

### GENERAL DESCRIPTION

Resiflow<sup>®</sup> L-65F is an acrylic flow control agent that is used mainly in solvent borne automotive clearcoats such as two component urethane, polyester-melamine or polyacrylic-melamine. In addition to providing excellent leveling, Resiflow<sup>®</sup> L-65F also affords three other notable attributes:

- Excellent clarity in non-pigmented systems
- Improve formulation robustness and cratering resistance from overspray
- Good anti-pop / solvent-popping characteristic

The recommended dosage of Resiflow<sup>®</sup> L-65F is 0.2-1.5% based on binder solids. As with any raw material laboratory evaluation is required for each formulation to determine the best processing method and the optimum concentration of the additive.

Resiflow<sup>®</sup> L-65F is also available in a solvent cut version named Resiflow<sup>®</sup> L-65F-50 (Acetone). For powder coating clearcoat applications, Resiflow<sup>®</sup> L-65F is available in several resin masterbatches.

### TYPICAL PROPERTIES\*

Appearance	Clear Liquid
Gardner Color	1 max
Non-Volatile, weight %	98.5% minimum

\* Not to be used for specification purposes

### REGULATORY LISTINGS

The components in this material are either listed or exempt from listing due to polymer exemption criteria for the following chemical listing inventories: AICS (Australia), DSL (Canada), ECL (Korea), ECN (Taiwan), EINECS (Europe), ENCS (Japan), IECSC (China), NZIoC (New Zealand), TSCA (USA)

### PACKAGING (NET WEIGHT)

44 lb. / 20.0 kg in steel pail  
440 lb. / 199.6 kg in steel drum

### PRODUCT AVAILABILITY

This product is made to order and requires lead time.

### STORAGE AND HANDLING

Keep container tightly closed and store in a dry, well ventilated area away from heat and sources of ignition. Shelf life of unopened containers is 1 year from date of shipment. See SDS for additional information.

### CONTACT INFORMATION

807 N. Main Street  
P.O. Box 127  
Calvert City, KY 42029 USA

(270) 395-4195 PHONE  
(270) 395-5070 FAX

Revision Date: June 10, 2014

TDS Revised by: G. Pearson

TDS Approved by: R. Auerbach