

**RESIFLOW<sup>®</sup> L-65F-50 BA or L-65F-50 (Acetone)  
FLOW CONTROL AGENTS  
FOR THE COATINGS INDUSTRY**



THE EDGE OF INNOVATION

[www.estron.com](http://www.estron.com)

### GENERAL DESCRIPTION

Resiflow<sup>®</sup> L-65F-50 BA and L-65F-50 (Acetone) are 50% solutions of acrylic flow control agent with butyl acetate or acetone that are used mainly in solvent borne automotive clearcoats such as two component urethane, polyester-melamine or polyacrylic-melamine. In addition to providing excellent leveling, Resiflow<sup>®</sup> L-65F-50 BA or L-65F-50 (Acetone) also afford three other notable attributes:

- Excellent clarity in non-pigmented systems
- Improve formulation robustness and cratering resistance from overspray
- Good anti-pop / solvent-popping characteristic

The recommended dosage of Resiflow<sup>®</sup> L-65F-50 BA or L-65F-50 (Acetone) is 0.5 - 3% based on binder solids. As with any raw material laboratory evaluation is required for each formulation to determine the best processing method and the optimum concentration of the additive.

Resiflow<sup>®</sup> L-65F-50 BA and L-65F-50 (Acetone) are also available in neat form, as Resiflow<sup>®</sup> L-65F.

### TYPICAL PROPERTIES\*

	L-65F-50 BA	L-65F-50 (Acetone)
Solvent	Butyl Acetate	Acetone
Appearance	Clear Liquid	Clear Liquid
Gardner Color	2 max	1 max
Non-Volatile, weight %	49 - 51%	48 - 52%

\* Not to be used for specification purposes

### REGULATORY LISTINGS

The components in these materials are either listed or exempt from listing due to polymer exemption criteria for the following chemical listing inventories: AICS (Australia), DSL (Canada), ECL (Korea), ECN (Taiwan), EINECS (Europe), ENCS (Japan), IECSC (China), NZIoC (New Zealand), TSCA (USA).

### PACKAGING (NET WEIGHT)

**L-65F BA**  
440 lb. / 199.6 kg in steel drum  
44 lb. / 20.0 kg in steel pail

**L-65F (Acetone)**  
400 lb. / 181.4 kg in steel drum

### PRODUCT AVAILABILITY

This product is made to order and requires lead time. Please contact your Estron Sales Representative.

### STORAGE AND HANDLING

Keep container tightly closed and store in a dry, well ventilated area away from heat and sources of ignition. Shelf life of unopened containers is 1 year from date of shipment. See SDS for additional information.

### CONTACT INFORMATION

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TDS Revised by: G. Pearson

TDS Approved by: R. Auerbach

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