

# RESIFLOW® L-65F-50 BA or L-65F-50 (Acetone) FLOW CONTROL AGENTS FOR THE COATINGS INDUSTRY



THE EDGE OF INNOVATION

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## GENERAL DESCRIPTION

Resiflow® L-65F-50 BA and L-65F-50 (Acetone) are 50% solutions of acrylic flow control agent with butyl acetate or acetone that are used mainly in solvent borne automotive clearcoats such as two component urethane, polyester-melamine or polyacrylic-melamine. In addition to providing excellent leveling, Resiflow® L-65F-50 BA or L-65F-50 (Acetone) also afford three other notable attributes:

- Excellent clarity in non-pigmented systems
- Improve formulation robustness and cratering resistance from overspray
- Good anti-pop / solvent-popping characteristic

The recommended dosage of Resiflow® L-65F-50 BA or L-65F-50 (Acetone) is 0.5 - 3% based on binder solids. As with any raw material laboratory evaluation is required for each formulation to determine the best processing method and the optimum concentration of the additive.

Resiflow® L-65F-50 BA and L-65F-50 (Acetone) are also available in neat form, as Resiflow® L-65F.

## TYPICAL PROPERTIES\*

	L-65F-50 BA	L-65F-50 (Acetone)
Solvent	Butyl Acetate	Acetone
Appearance	Clear Liquid	Clear Liquid
Gardner Color	2 max	1 max
Non-Volatile, weight %	49 - 51%	48 - 52%

\* Not to be used for specification purposes

## REGULATORY LISTINGS

The components in these materials are either listed or exempt from listing due to polymer exemption criteria for the following chemical listing inventories: AICS (Australia), DSL (Canada), ECL (Korea), ECN (Taiwan), EINECS (Europe), ENCS (Japan), IECSC (China), NZIoC (New Zealand), TSCA (USA).

## PACKAGING (NET WEIGHT)

**L-65F BA**  
440 lb. / 199.6 kg in steel drum  
44 lb. / 20.0 kg in steel pail

**L-65F (Acetone)**  
400 lb. / 181.4 kg in steel drum

## PRODUCT AVAILABILITY

This product is made to order and requires lead time. Please contact your Estron Sales Representative.

## STORAGE AND HANDLING

Keep container tightly closed and store in a dry, well ventilated area away from extreme heat, open flame or sources of ignition. Store locked up. Shelf life of unopened containers is 1 year from date of shipment. See SDS for additional information.

## CONTACT INFORMATION

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