

**GHS COMPLIANT SAFETY DATA SHEET**

TO COMPLY WITH OSHA HAZARD COMMUNICATION STANDARD 29 CFR.1910.1200  
& THE GLOBALLY HARMONIZED SYSTEM OF CLASSIFICATION AND LABELLING OF CHEMICALS

**SECTION 1: IDENTIFICATION**

PRODUCT NAME	Isocryl® H-85TB
MFR.'S CODE ID/SYNONYMS	Isocryl® H-85TB, DS11-89
CAS NUMBER	Mixture (see Sections 3 or 8)
PRODUCT USE	Resin solution for coatings
RESTRICTIONS ON USE	For industrial use only
MANUFACTURER/SUPPLIER	Estron Chemical, Inc.
ADDRESS	807 North Main Street, Calvert City, KY 42029 USA
GENERAL INFORMATION	(270) 395-4195
EMERGENCY TELEPHONE	CHEMTREC (800) 424-9300



**SECTION 2: HAZARDS IDENTIFICATION**

**Signal Word:** *Warning*

**GHS Classification**

Physical	Health	Environmental
Flammable Liquids – Category 2	Acute Toxicity (Inhalation) – Category 4 Specific Target Organ Toxicity, Single Exposure (Central Nervous System) – Category 3	Hazardous to the Aquatic Environment, Acute Hazard – Category 3

**GHS Label**

<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">   <b>Symbols:</b> Flame </div> <div style="text-align: center;">   Exclamation Mark </div> </div>	
<b>Hazard Statements</b> H225: Highly flammable liquid and vapour H332: Harmful if inhaled H335: May cause respiratory irritation H336: May cause drowsiness or dizziness H402: Harmful to aquatic life	<b>Precautionary Statements</b> <i>Prevention</i> P210: Keep away from heat/sparks/open flames/hot surfaces – No smoking. P233: Keep container tightly closed. P240: Ground/bond container and receiving equipment. P241: Use explosion-proof electrical/ventilating/light/equipment. P242: Use only non-sparking tools. P243: Take precautionary measures against static discharge. P261: Avoid breathing dust/fume/gas/mist/vapours/spray. P271: Use only outdoors or in a well-ventilated area. P273: Avoid release to the environment. P280: Wear protective gloves/protective clothing/eye protection/face protection.  <i>Response</i> P303+361+353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. P304+340: IF INHALED: Remove person to fresh air and keep comfortable for breathing. P312: Call a POISON CENTER or doctor/physician if you feel unwell. P370+378: In case of fire: Use foam, dry chemical powder, carbon dioxide or water fog to extinguish.

	<p><i>Storage</i>  P403+233+235: Store in a well ventilated place. Keep container tightly closed. Keep cool.  P405: Store locked up.</p> <p><i>Disposal</i>  P501: Dispose of contents/container to an authorized hazardous waste handler.</p>
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HAZARDS NOT OTHERWISE CLASSIFIED: None identified.

### **SECTION 3: COMPOSITION/ INFORMATION ON INGREDIENTS**

HAZARDOUS INGREDIENTS	CAS #	%	CLASSIFICATION	H CODES
t-Butyl Acetate	540-88-5	35 - 45	Flammable Liquids – Category 2 Acute Toxicity (Inhalation) – Category 4 Specific Target Organ Toxicity, Single Exposure (Central Nervous System) – Category 3 Hazardous to the Aquatic Environment, Acute Hazard – Category 3	H225 H332 H335, H336 H402

(See Section 8 for Exposure Limits)

NON-HAZARDOUS INGREDIENTS	CAS #	%
Acrylic Polymers	Proprietary	55 - 65

### **SECTION 4: FIRST-AID MEASURES**

#### **SYMPTOMS OF EXPOSURE**

ACUTE	Drowsiness or dizziness. Respiratory irritation. Temporary mild skin or eye irritation. Nausea.
DELAYED	Stinging, tearing, redness and swelling of the eyes. Redness or burning of the skin. Headache. Nausea. Unconsciousness.
INHALATION	Harmful if inhaled. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. If breathing is labored or with coughing, give 100% supplemental oxygen. If not breathing begin artificial respiration and get medical aid.
SKIN CONTACT	Mildly irritating to the skin. Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash thoroughly with soap and water.
EYE CONTACT	Mildly irritating to the eyes. Wash with plenty of water for 15 minutes. Consult a physician.
INGESTION	Do not induce vomiting unless directed by medical personnel. If ingested, seek medical attention.
SPECIFIC TREATMENT	No other specific treatments are known or have been identified.

### **SECTION 5: FIRE FIGHTING MEASURES**

FLAMMABILITY CLASSIFICATION	Flammable Liquid Class IB
FLAMMABLE LIMITS	LEL: 1.2 %, by volume of solvent. UEL: 9.8 %, by volume of solvent.
HAZARDOUS COMBUSTION PRODUCTS	Carbon Dioxide, Carbon Monoxide, Oxides of Nitrogen and Sulfur.
EXTINGUISHING MEDIA	Dry Chemical, Foam, CO <sub>2</sub> , Water Fog
UNUSUAL FIRE AND EXPLOSION HAZARDS	Solvent vapors may travel in the work place. Since even residual amounts can ignite explosively, ensure all ignition sources are removed from the area. Solid stream of water may spread fire. Caustic soda may induce vigorous polymerization of the resinous material at temperatures around 200 °C.
SPECIAL FIRE FIGHTING PROCEDURES	Wear self-contained breathing apparatus and protective suit when fighting fire. Solid streams of water may spread the fire.
SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE FIGHTERS	As in any fire, wear self-contained positive-pressure breathing apparatus, (MSHA/NIOSH approved or equivalent) and full (Bunker) protective gear.

## **SECTION 6: ACCIDENTAL RELEASE MEASURES**

PERSONAL PRECAUTIONS	Avoid contact with skin, eyes and clothing. Ensure adequate ventilation.
PROTECTIVE EQUIPMENT	See Personal Protective Equipment in Section 8.
EMERGENCY PROCEDURES	Avoid unnecessary exposure to bystanders, prevent contact with open flames or high heat sources. Isolate the area and eliminate all ignition sources. Ground and bond all containers and handling equipment. Pump with explosion-proof equipment.
ENVIRONMENTAL PRECAUTIONS	Obey relevant local, state, provincial and federal laws and regulations. Do not allow the product to enter public drainage systems or open water courses.
METHODS AND MATERIALS FOR CLEANING UP	Absorb the product onto vermiculite, floor absorbent or other absorbent materials, such as dry-lime, sand, or soda ash. Sweep or scoop into a suitable container for disposal. Ventilate area and wash spill site after material pickup is complete.

## **SECTION 7: HANDLING AND STORAGE**

PRECAUTIONS FOR SAFE HANDLING	Avoid contact with the eyes, skin and clothing. Wash thoroughly after handling. Avoid breathing vapors. Use with adequate ventilation. Ground and bond all containers and handling equipment. Handle in accordance with good industrial hygiene and safety practice. Take precautionary measures against static discharges. Emptied containers may still be hazardous. Do not cut, drill, grind, weld or perform similar actions on or near empty containers.
CONDITIONS FOR SAFE STORAGE	Keep container tightly closed and store in a dry, well ventilated area away from extreme heat, open flame or sources of ignition. Store locked up. The product shelf life is three years from date of manufacture in an unopened container stored at 20 °C.

## **SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

INGREDIENTS	CAS #	%	ACGIH TLV	OSHA PEL
Acrylic Polymers	Proprietary	55 - 65	<i>None established</i>	<i>None established</i>
t-Butyl Acetate	540-88-5	35 - 45	200 ppm	200 ppm

APPROPRIATE ENGINEERING CONTROLS Showers, eyewash stations and explosion-proof ventilation systems.

### **PERSONAL PROTECTIVE EQUIPMENT**

EYE/FACE	Chemical splash goggles or face shield.
SKIN	Wear resistant gloves (consult your safety equipment supplier) and impervious protective clothing as appropriate to prevent skin contact.
RESPIRATORY	An appropriate NIOSH approved respirator where exposure limits are exceeded.
HYGIENE MEASURES	Handle in accordance with good industrial hygiene and safety practices. When using, do not eat, drink or smoke. Wash face and hands before breaks and at the end of work. Wash contaminated clothing before re-use.

## **SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

APPEARANCE	Clear liquid	ODOR	Strong, esteric
ODOR THRESHOLD	No test data available	pH	No test data available
MELTING POINT	No test data available	BOILING POINT/RANGE	97 °C @ 760 mmHg
FLASH POINT	TCC, 4°C (39°F)	EVAPORATION RATE	2.8 (n-Butyl Acetate)
FLAMMABILITY	Flammable Liquid Class IB		
FLAMMABLE LIMITS	LOWER 1.2 %, by volume of solvent	UPPER 9.8 %, by volume of solvent	
VAPOR PRESSURE	42 mmHg @ 20 °C	VAPOR DENSITY	4.65 (Air = 1)
RELATIVE DENSITY	1.0 – 1.2 @ 25° C	SOLUBILITY IN H <sub>2</sub> O	Solvent – 7.82 gm/l @ 20 °C Polymers - Nil
PARTITION COEFFICIENT (n-octanol/water)	Solvent: Log P <sub>ow</sub> = 1.64 @ 22 °C Polymers - No test data available	AUTOIGNITION TEMPERATURE	589 °C (1,092 °F)
DECOMPOSITION TEMPERATURE	> 250 °C (Polymer)	VISCOSITY	10,000 – 15,000 cps
% VOLATILE	35 – 45%	SOFTENING POINT	No test data available

## **SECTION 10: STABILITY AND REACTIVITY**

REACTIVITY	This product does not pose a significant reactivity hazard when stored appropriately (see Section 7).
STABILITY	This product is stable when stored appropriately (see Section 7 for more details regarding handling and storage).
CONDITIONS TO AVOID	All ignition sources, heat and open flames.
INCOMPATIBLE PRODUCTS	Strong oxidizers.
HAZARDOUS DECOMPOSITION PRODUCTS	Carbon Dioxide, Carbon Monoxide.
POSSIBILITY OF HAZARDOUS REACTIONS	Will not occur

## **SECTION 11: TOXICOLOGICAL INFORMATION**

SYMPTOMS OF EXPOSURE			
ACUTE	Drowsiness or dizziness. Respiratory irritation. Temporary mild skin or eye irritation. Nausea.		
DELAYED	Stinging, tearing, redness and swelling of the eyes. Redness or burning of the skin. Headache. Nausea. Unconsciousness.		
ACUTE TOXICITY			
INHALATION	Harmful if inhaled. May cause drowsiness or dizziness.		
SKIN	Causes skin irritation.		
EYES	Causes serious eye irritation.		
INGESTION	Harmful if swallowed – may enter lungs if swallowed or vomited.		
INHALATION TOXICITY	LC <sub>50</sub> Rat, 4 hours	t-Butyl Acetate Polymers	2,230 mg/m <sup>3</sup> Not established
DERMAL TOXICITY	LD <sub>50</sub> Rabbit	t-Butyl Acetate Polymers	2,000 mg/kg Not established
SKIN IRRITATION	Draize, Rabbit, 24 hours		Not established
EYE IRRITATION	Draize, Rabbit, 24 hours	t-Butyl Acetate	Moderate
ORAL TOXICITY	LD <sub>50</sub> Rat, 4 hours	t-Butyl Acetate Polymers	4,100 mg/l Not established
SENSITIZATION	Draize, Rabbit		No data available
CHRONIC EFFECTS			
CARCINOGENICITY		Not listed as a carcinogen by ACGIH, IARC, NTP, or CA Prop 65	
MUTAGENIC EFFECTS		None known	
REPRODUCTIVE TOXICITY		None known	
TARGET ORGAN EFFECTS		Narcotic Effects (Inhalation)	

## **SECTION 12: ECOLOGICAL INFORMATION**

ECOTOXICITY	Harmful to aquatic life.		
TOXICITY TO FISH	LC <sub>50</sub> , <i>Oncorhynchus mykiss</i> , 96 h	t-Butyl Acetate Polymers	240 mg/l Not established
TOXICITY TO DAPHNIA	EC <sub>50</sub> <i>Daphnia magna</i> , 48 h	t-Butyl Acetate Polymers	350 mg/l Not established
TOXICITY TO ALGAE	EC <sub>50</sub> <i>Pseudokirchneriella subsp.</i> , 72 h	t-Butyl Acetate Polymers	16 mg/l Not established

PERSISTENCE AND DEGRADABILITY	<i>Solvent:</i> Aerobic, 28 days, 50%, inherently biodegradable. <i>Polymers:</i> No data available.
BIOACCUMULATIVE POTENTIAL	<i>Solvent:</i> BCF = 5.61. <i>Polymers:</i> No data available.
MOBILITY IN SOIL	No data available
OTHER ADVERSE EFFECTS	None known

### **SECTION 13: DISPOSAL CONSIDERATIONS**

WASTE DISPOSAL	Dispose of in accordance with local, state and federal regulations. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Empty containers may retain some product residues. Vapor from product residues may create a flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been thoroughly cleaned. Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. US EPA guidelines for the classification determination are listed in 40 CFR Parts 261.3.
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US EPA WASTE NUMBER & DESCRIPTION No information available

### **SECTION 14: TRANSPORT INFORMATION**

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

#### **U.S. DOT**

Proper Shipping Name: Resin Solution, *flammable* (t-Butyl Acetate)  
Classification: 3  
UN#: 1866  
Packing Group: II  
Hazard Label: Flammable Liquid

#### **ICAO / IATA**

Proper Shipping Name: Resin Solution, *flammable* (t-Butyl Acetate)  
Classification: 3  
UN#: 1866  
Packing Group: II  
Hazard Label: Flammable Liquid

#### **IMDG**

Proper Shipping Name: Resin Solution, *flammable* (t-Butyl Acetate)  
Classification: 3  
UN#: 1866  
Packing Group: II  
EmS#: F-E, S-D  
Hazard Label: Flammable Liquid

#### **ADR/RID**

Proper Shipping Name: Resin Solution, *flammable* (t-Butyl Acetate)  
Classification: 3  
UN#: 1866  
Packing Group: II  
Hazard Label: Flammable Liquid

### **SECTION 15: REGULATORY INFORMATION**

The components in this product are either listed or exempt from listing due to polymer exemption criteria for the following chemical listing inventories as indicated by an "X":

AIIC	Australian Inventory of Industrial Chemicals	<b>X</b>
DSL	Canadian Domestic Substances List	<b>X</b>
ECL	Korean Existing Chemicals List	<b>X</b>
ENCS	Japanese Existing and New Chemical Substances	
IECSC	Inventory of Existing Chemical Substances in China	<b>X</b>
INSQ	National Inventory of Chemical Substances in Mexico	
NDSL	Canadian Non-Domestic Substances List	
NZIoC	New Zealand Inventory of Chemicals	<b>X</b>
PICCS	Philippines Inventory of Chemicals and Chemical Substances	<b>X</b>
TCSI	Taiwan Chemical Substances List	<b>X</b>
TSCA	US Toxic Substances Control Act	<b>X</b>
VNECI	Vietnam National Existing Chemical Inventory	<b>X</b>

#### **INTERNATIONAL REGULATIONS**

EU REGULATION	(EC) No. 1907/2006 (REACH) Annex XIV - List of substances subject to authorization, <i>Substances of Very High Concern</i> : This product does not contain any SVHC listed substances.										
REACH	All components of this product are REACH registered per ECHA requirements.										
C.D. 96/82/EC	Council Directive 96/82/EC, Annex I not mentioned by name. With regard to possibly appropriate decomposition products see Chapter 10.										
FEDERAL REGULATIONS											
SARA 313	This product does not contain any chemicals which are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).										
	<u>SARA Section 311/312 (40 CFR 370) Hazard Categories</u>										
	<table> <tr> <td>Acute Health Hazard</td><td>Yes</td></tr> <tr> <td>Chronic Health Hazard</td><td>No</td></tr> <tr> <td>Fire Hazard</td><td>Yes</td></tr> <tr> <td>Pressure Hazard</td><td>No</td></tr> <tr> <td>Reactivity Hazard</td><td>No</td></tr> </table>	Acute Health Hazard	Yes	Chronic Health Hazard	No	Fire Hazard	Yes	Pressure Hazard	No	Reactivity Hazard	No
Acute Health Hazard	Yes										
Chronic Health Hazard	No										
Fire Hazard	Yes										
Pressure Hazard	No										
Reactivity Hazard	No										
CERCLA	This product, as supplied, contains substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional or state level pertaining to releases of this product. <b>t-Butyl Acetate</b> (540-88-5): 5000 lb final RQ; 2270 kg final RQ.										
CLEAN WATER ACT	This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).										
CLEAN AIR ACT	This product does not contain any substances regulated as hazardous air pollutants (HAPS under Section 112 of the Clean Air Act Amendments of 1990.										
OTHER FEDERAL	None known										
U.S. STATE REGULATIONS											
RIGHT TO KNOW	The Listing requirements of the Right to Know (RTK) legislation varies by state. All information for NJ, PA, MA and other states can be derived from the listing of hazardous and non-hazardous components in Sections 2 and 15 of this Safety Data Sheet.										
CALIFORNIA PROP 65	No substances known to the state of California to cause cancer and/or reproductive toxicity were intentionally included in this product. However, the product may contain unknown trace amounts of substances known to the state of California to cause cancer and/or reproductive toxicity: ( <i>styrene</i> ).										

## **SECTION 16: OTHER INFORMATION**

DISCLAIMER	This product is intended for industrial use only and should be used in accordance with the manufacturer's recommendations. Some of the information presented and conclusions drawn herein are from sources other than direct test data on the product itself. The information in this SDS was obtained from sources which we believe are reliable. However, the information is provided without any warranty, express or implied, regarding its correctness. The conditions or methods of handling, storage, use and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product. This SDS was prepared and is to be used only for this product. If the product is used as a component in another product, this SDS information may not be applicable. This SDS has been prepared in accordance with the requirements of the OSHA Hazard Communication Standard (29 CFR 1910.1200).
DATE OF REVISION	June 26, 2023, <i>replaces the October 13, 2022 version</i>
REASON FOR REVISION	Updated information in Section 14.
SDS PREPARED BY	Glen Pearson
SDS APPROVED BY	Robert Auerbach